

Work Order ID 69331

Monday, May 09, 2011 10:20:45 AM



Page 1

Item ID: D3446-041

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 5/9/2011 Start Qty: 24.00



Cust Item ID:

Required Date: 5/18/2011 Req'd Qty: 24.00



Customer:

Reference:

Approvals: Process Plan: CL

Date: 11/05/09

Tooling:

Date:

Run Start



QC: _____

Date: _____

SPC (Y/N):

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3446	Rev B

100



PURCHASING

Purchasing

Memo

0.00

CL 11/05/09 (24)

Purchasing

Issue P/O: 14037 Fabricate as per Dwg D3446 P/N: 14-1300B0B1B0030-01SSP Possible Supplier: Schroth Safety Products Material release note is required

110



Receive & Inspect for Damage & Mat'l Certs

0.00

Ruffo/12 (24)

Packaging

Packaging

Memo

0.00

Ensure Material Release Note is attached

120



QC6- Inspect dimensions to drawing

0.00

QC

Quality Control

Memo

0.00

8/10/12

Counts
(X24)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69331

Page 2

Monday, May 09, 2011 10:20:45 AM

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Start



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Start Date: 5/9/2011 Start Qty: 24.00



Cust Item ID:

Required Date: 5/18/2011 Req'd Qty: 24.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Identify as per dwg & Stock Location:

0.00

11/5/12

SL/24

Packaging

Memo

0.00

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

11/5/12

JMF

QC

Memo

0.00

Quality Control

11-05-12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, May 09, 2011 10:20:42 AM

Page 1

Work Order ID: 69331



Parent Item: D3446-041



Parent Item Name: Harness Assembly

Start Date: 5/9/2011

Required Date: 5/18/2011

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP A 05.09.01 □ New issue □ KJ/JLM □
IPP Rev:B As per Rev B 06-03-10 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
14-1300B0B1B0030- 01SSP		Purchased	No			110	Each	0.0000	1	24			

Harness Assembly



5/11/12 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

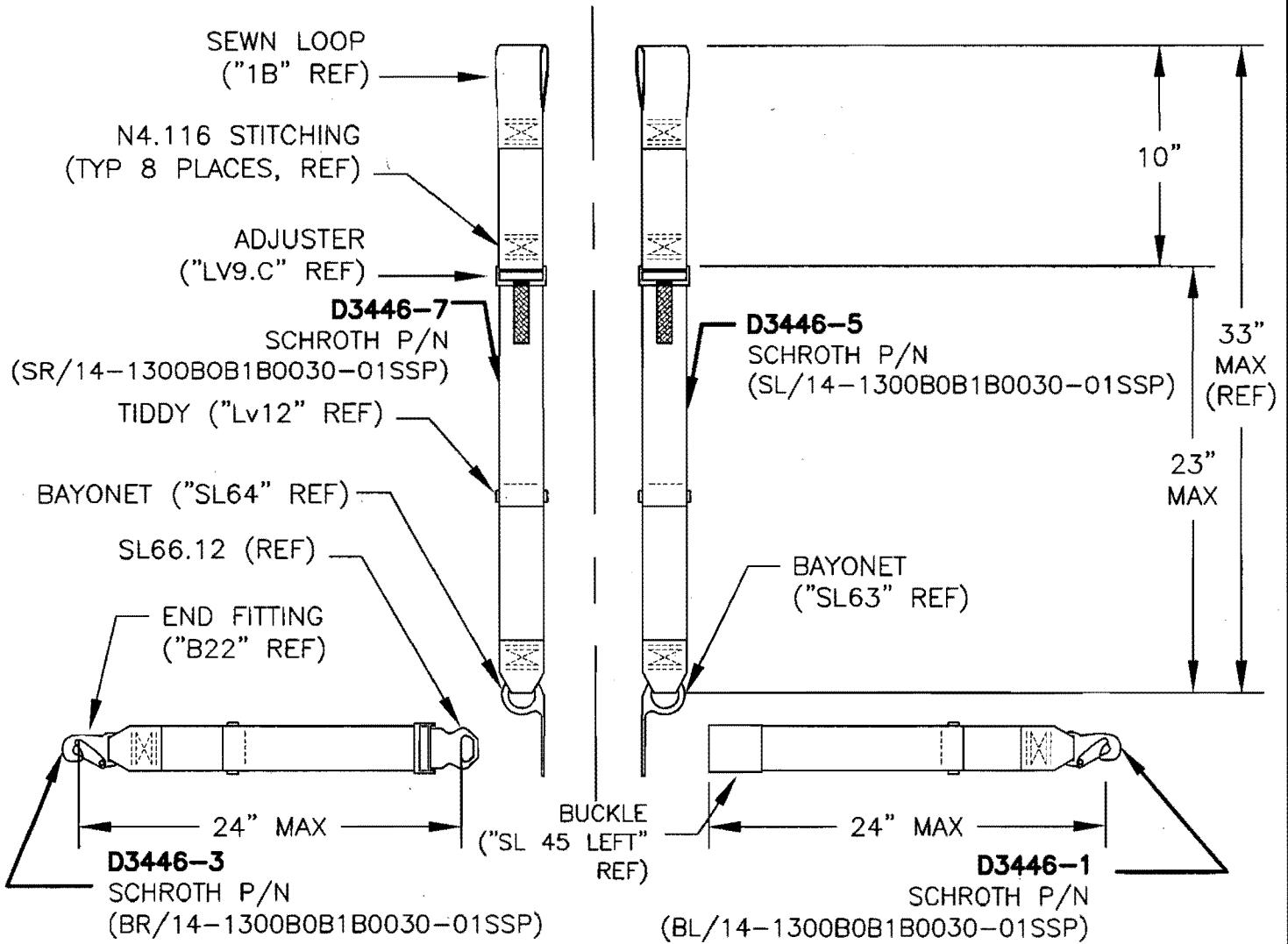
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3446
DATE		REV. B SHEET 1 OF 3
06.01.16		TITLE HARNESS ASSEMBLY SCALE NTS
A	05.08.19	NEW ISSUE
B	06.01.16	ADD -045

RELEASED
*(DRAFT 14)
per ECN P-2*SPECIFICATION CONTROL DRAWING**D3446-041 HARNESS ASSEMBLY**

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER.
TO MEET THE REQUIREMENTS OF TSO-C114.
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:
"DART AEROSPACE LTD. P/N D3446-041". USE LAMINATED TAGS. *c2105109*
c2105131
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 14-1300B0B1B0030-01SSP





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO14037**

Purchase Order Date 5/9/2011

PO Print Date 5/9/2011

Page Number 1 of 1

Order From : VU-BAE001

BAE SYSTEMS SAFETY PRODUCTS, INC.
PO BOX 405595
ALTANTA, GA 30384-5595
US



Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	USD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
Lilios/CD

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	14-1300B0B1B0030-01SSP	Harness Assembly	5/13/2011 Yes	24.00 Each	FedEx PI collect	\$0.0000	\$0.00

Special Inst: AS PER DWG DD3446 REV.B
B69331
AS PER SIAN: RA111219

2	11-6500B0B00031F-01SSP	Harness Assembly	5/13/2011 Yes	16.00 Each	FedEx PI collect	\$0.0000	\$0.00
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Special Inst: AS ABOVE
B69332

PO Total: \$0.00



CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 5/9/2011





Packing Slip

22153

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179

<u>Bill To</u>	<u>Ship To</u>	
DART Aerospace Ltd 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	DART Aerospace Ltd 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	5/9/2011
Phone: 613-632-5200 Fax: 613-632-5246		

<u>Order-Line</u>	<u>Description</u>	<u>Qty Shipped</u>	
DAR11004-1	14-1300B0B1B0030-01SSP restraint,4-pt,dart,loop-on,snap-on,601black Dart Aerospace Ltd, P/N D3446-041	24	ea
DAR11004-2	11-6500B0B00031F-01SSP restraint,4-pt,dart,rh/lh,snap-on,bolt-on,601black Dart Aerospace Ltd, 613-632-3336	16	ea
Aircraft SN:		<p>Plating: N/A - Not Applicable Plating P.O.: Webbing: 601 Black 8130 Required</p> <p>Visual Compliance, BAE Commercial Invoice and NAFTA Certificate with shipment</p> <p>Ship BAE Fedex Int'l P1 Acct# 171830494 Replacement for restraints in field. Cancelled DAR11003-2 and issued new order code.</p>	

PO: RMA 11-118-02

Notes:	DAR11004-1,2
Ship Via:	Fedex Int'l P1
Tracking #:	797077798869,8983,8869
FOB:	Our Plant



Quality Control / Certification of Conformance

22153



BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Order-
Line

Description

Qty Certified

DAR11004-1 14-1300B0B1B0030-01SSP restraint,4-pt,dart,loop-on,snap-on,601black

24 ea

DAR11004-2 14-6500B0B00031F-01SSP restraint,4-pt,dart,rh/lh,snap-on,bolt-on,601black

16 ea

Dart Aerospace Ltd, 613-632-3336

Aircraft SN:

Plating: N/A - Not Applicable

Plating P.O.:

Webbing: 601 Black

8130 Required

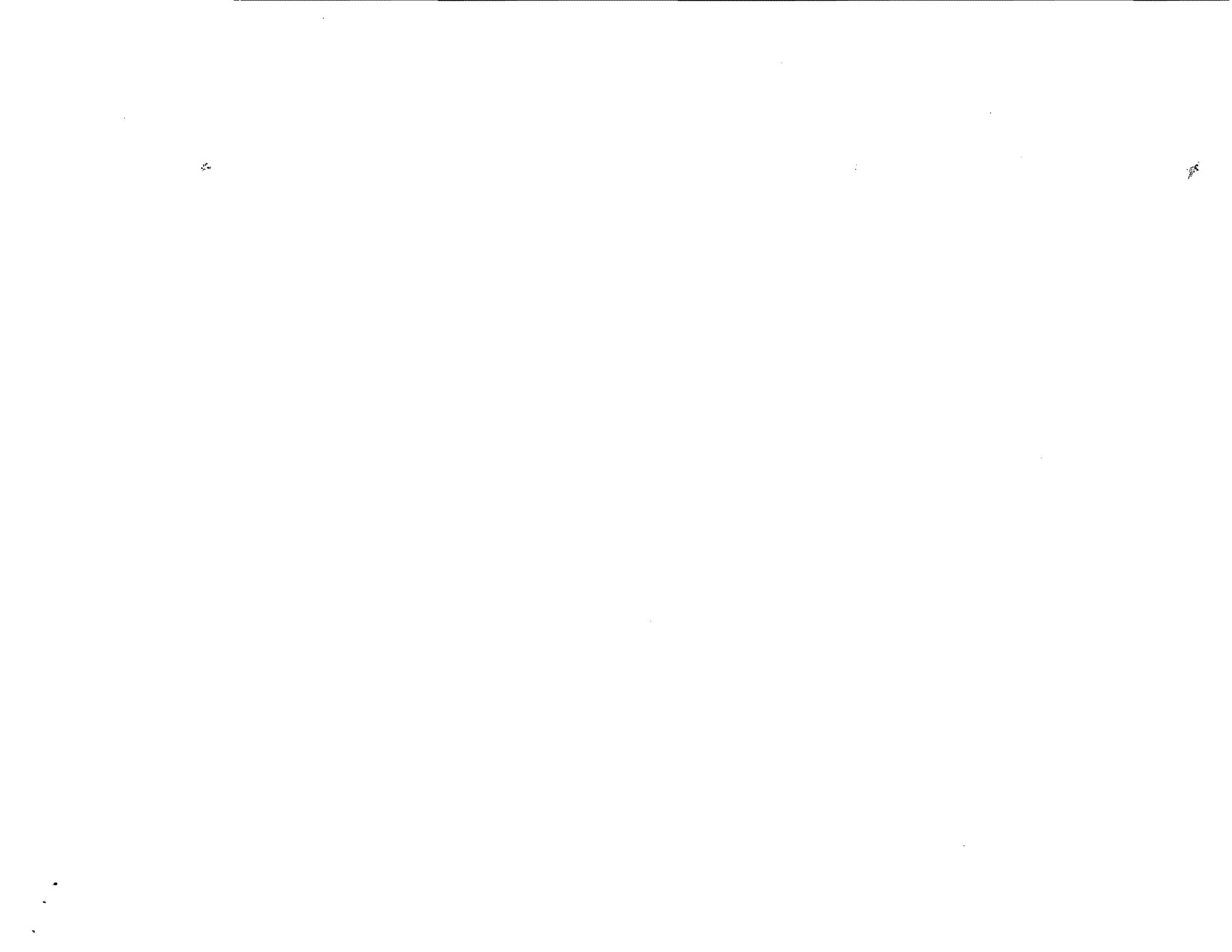
Visual Compliance, BAE Commercial Invoice and
NAFTA Certificate with shipment

Ship BAE Fedex Int'l P1 Acct# 171830494
Replacement for restraints in field. Cancelled
DAR11003-2 and issued new order code.

PO: RMA 11-118-02

Notes: DAR11004

RECEIVED BY BAE SYSTEMS SAFETY PRODUCTS INC.
2011-01-11 10:00 AM
BY FAX
FROM DART AEROSPACE LTD
CONT'D ON OTHER SIDE



Quality Control / Certification of Conformance

22153



BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179

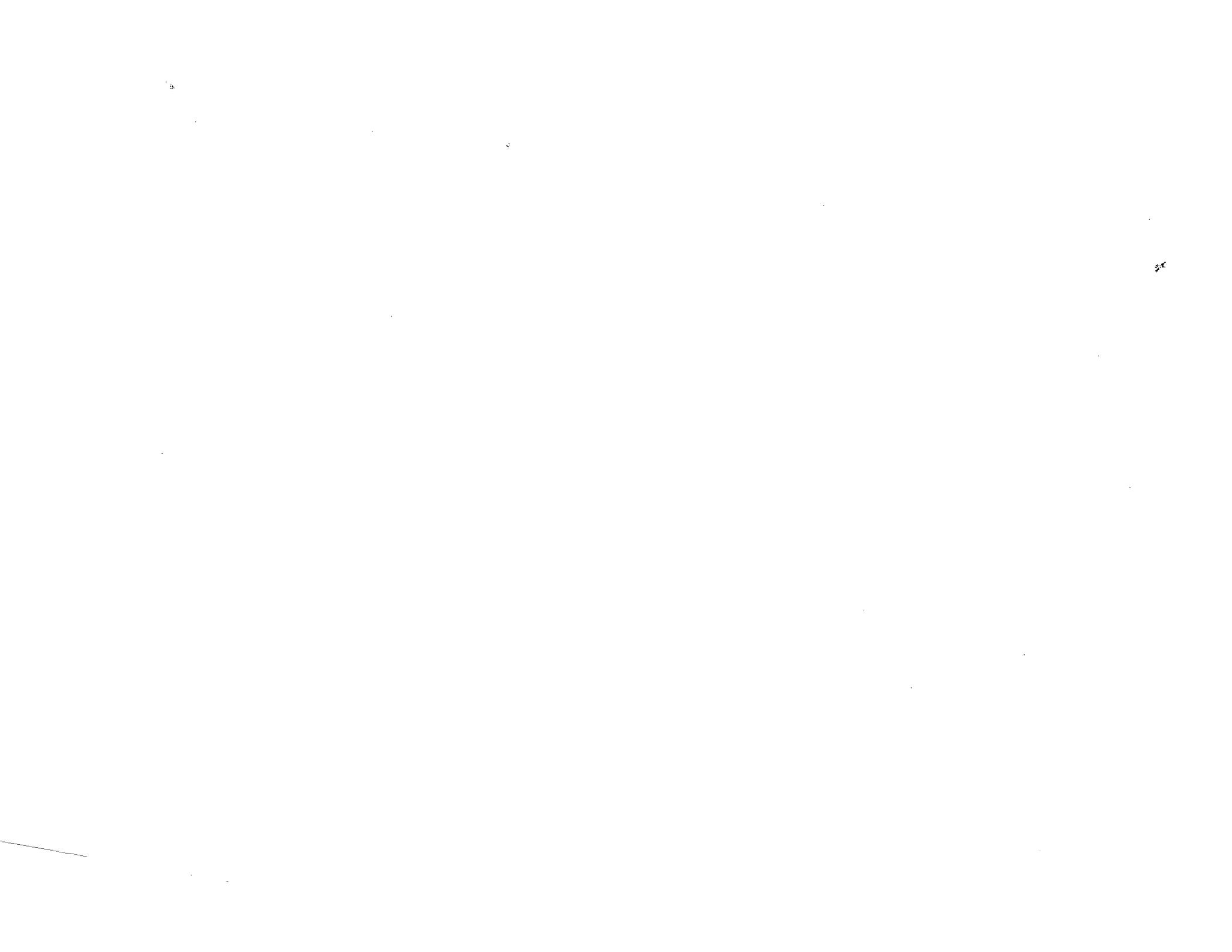
Certificate of Conformance

BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality K. Dier Date 5/9/11

Date of Manufacture 05/11

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.



1. Approving National Aviation Authority/Country: FAA/UNITED STATES	2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG							3. Form Tracking Number: BAE2011-0001
4. Organization Name and Address: PT 1662CE BAE Systems Safety Products, Inc. 1371 S.W.8 th St. Unit # 3 Pompano Beach Fl, 33069								5. Work Order/Contract/Invoice Number: DAR11004-1
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:		
1	Rstrnt,4-pt.dart,loop-on,601 black	14-1300B0B1B0030-01SSP 1	N/A	24	Date Mfg.:05/11	NEW		
13. Remarks: EXPORT TO CANADA TSO-C114 14-1300B0B1B0030-01SSP was inspected per dwg. 14-1300B0B1B0030-xxyy rev - dated Jun 30, 2005								
14. Certifies the items identified above were manufactured in conformity to:				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13				
<input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43, and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/Authorization No.: DARF-500792-CE		20. Authorized Signature:		21. Approval/Certificate No.:		
17. Name (Typed or Printed): Arun Kapur		18. Date (m/d/y): May 09, 2011		22. Name (Typed or Printed):		23. Date (m/d/y):		
User/Installer Responsibilities								
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.								



BAE Systems Safety Products Inc.
MATERIAL ACCEPTANCE TAG

Part Number:	14-1300B0B1B0030-01SSP	Quantity:	24.0
Serial Number:	Date Mfg.: 05/11		
Part Description:	restraint,4-pt,dart,loop-on,snap-on,601black		
P.O./W.O. #	DAR11004-1	Cust. PO#:	RMA 11-118-02
Vendor/Shop:	Shop: SC		
Inspector:	Williams	Approval	SSPC QC 012
Date:	5/9/11		

